**SPECIAL DOORS**

**PART 1 – GENERAL**

**1.1 SUMMARY**

**A. This section includes the following:**

1. **Double-swing sheet door panels**
2. **Kick plates**
3. **Windows**
4. **Hardware and accessories**

**1.5 PROJECT/SITE CONDITIONS**

**A. Existing Conditions:  
Door frames installed under other sections shall be level and plumb prior to door installation.**

**PART 2 – PRODUCTS**

**2.1 ACCEPTABLE MANUFACTURERS/PRODUCTS A.**

Traffic Door Manufacturer: Subject to compliance with requirements, no substitutions.

TDK DOORS INC

604-243-1424

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B. Model: SS 1000

**2.2 TRAFFIC DOORS**

**A. Model Alu 1000 Sheet Doors**

1. **Door panels shall be fabricated from 0.06" thick stainless steel with triangle aluminum extrusion edges. Finish shall be brush.**
2. **Windows shall measure 9" wide by 14" high.**
3. **Window molding shall be black rubber.**
4. **Window glazing shall be clear acrylic.**
5. **Hinges shall be double-swing sheet door hinges with a zinc-coated finish.**
6. **Impact plates shall be constructed of HDPE and available in 12", 18", or 24" heights.**

**2.3 FABRICATION**

**A. General:  
Provide fully assembled traffic door units ready for installation.**

**B. Metal Surfaces:  
All exposed metal surfaces shall have smooth, flat finishes free of blemishes. Do not use materials with visible pitting, seam lines, roller marks, stamped trade names, or surface roughness.**

**2.4 WARRANTY**

**A. The manufacturer shall provide a warranty of 365 days from the date of installation or 395 days from the date of shipment, whichever occurs first.**

**END OF SECTION**